

# PHOENIX SPECIALTY COATINGS

*Where Your Parts Are Reborn*

157 Kimery Store Road  
Greenfield, Tennessee 38230  
**731-613-9192**

## IMPORTANT INFORMATION

### Powder Coating Care Instructions

To properly care for your powder coated metal, **DO NOT** clean it using harsh or abrasive chemicals such as carburetor cleaner, brake cleaner, gasoline, diesel fuel, acetone, paint thinner, household cleansers (i.e., Ajax or Comet), steel wool, Scotchbrite® scrub pads, etc. **Using such materials can damage, alter, remove and/or scratch the powder coating irreparably!!!** Instead, I recommend treating it just as you would a fine automotive paint job: use only **normal car wash-type cleaning agents and water**, applied only with a **soft clean cloth or, preferably, bare clean hands**.

Although I make every effort to ensure your parts arrive at your door spotlessly clean, I still **recommend blowing them out with compressed air** again – especially threaded areas, factory oil baffle plates, intake manifolds and rear end housings – prior to installation on your vehicle. Abrasive media is used to prepare your metal for proper finishing and residue can linger despite my best efforts to remove it before presenting my work for your approval and use.

If **valve covers with removable oil baffle plates** were part of your shipment today, you will find those baffle plates and all attaching hardware in a plastic baggie inside the box with the parts if they were attached to your valve covers when PSC received them. I highly recommend reinstalling the oil baffle plates using red or blue Loctite® on the bolt threads so those little bolts do not eventually end up inside your engine!

On **HP273 / “Commando” and older stamped steel valve covers**, I recommend gently pinching the wire harness tabs together to secure wiring rather than folding the tabs over. They’re delicate, unlikely to survive harsh treatment.

If **hardware** is included in this shipment, it is best installed using an over- or undersized tool as appropriate temporarily coated in a layer or two of cured plastic dip or wrapped with a soft cloth. Powder coating is very durable but it is NOT completely indestructible – excessive torque can damage coated hardware heads so please use due care when installing them. **Anti-seize compound is highly recommended on any steel and brass fittings installed into aluminum intakes and when joining other dissimilar metals to avoid thread gall.**

If you have any concerns about the care or upkeep of your powder coated parts or regarding any of my processes, do not hesitate to contact me. I am here to serve you and appreciate your business more than words can convey. I can only do this work because of YOUR support and it will *never* be taken for granted.

**Thank you for your patronage and confidence in my abilities! Feel free to share your feedback & photos!**

**Please retain this sheet with your other important transferable papers! My work is meant to last.**

Email [PhoenixSpecialtyCoatings@yahoo.com](mailto:PhoenixSpecialtyCoatings@yahoo.com)

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